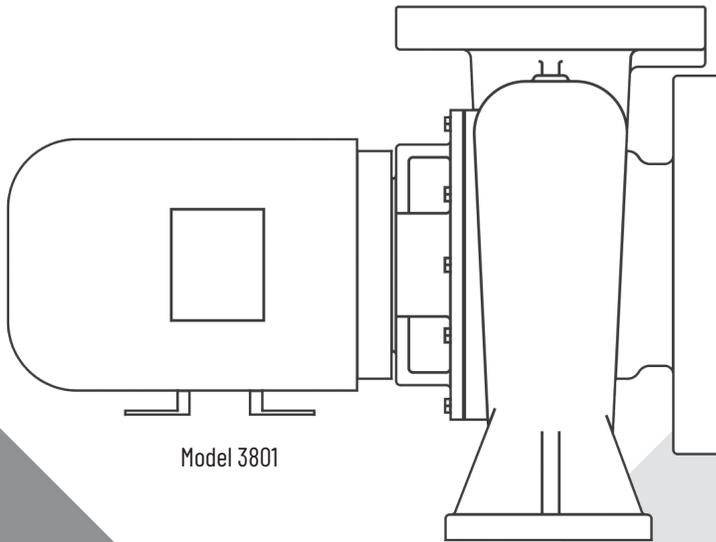


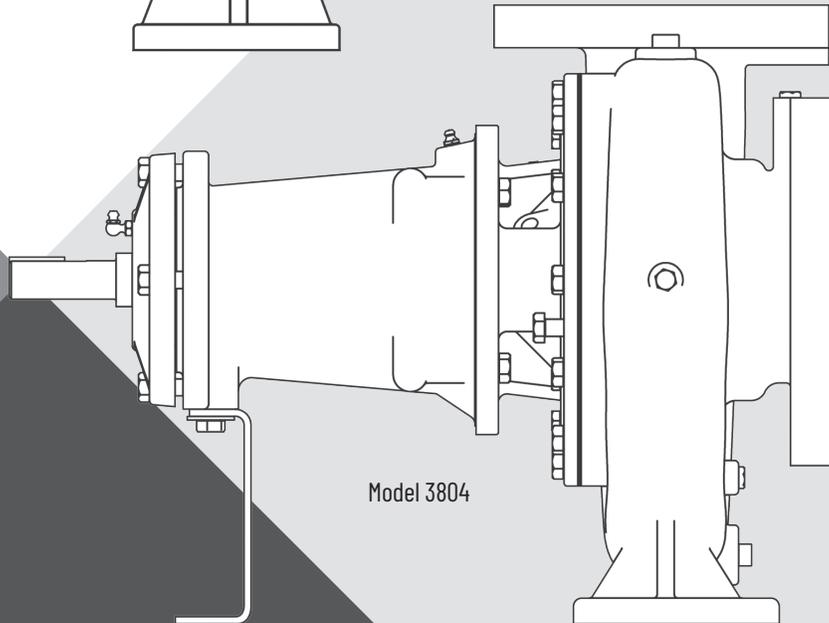


END SUCTION PUMPS

Models 3801, 3804



Model 3801



Model 3804

REPAIR PARTS INDEX

pentair.com/aurora

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NOTICE TO THE INSTALLER

Please make sure you provide this manual to the owner of the equipment or to the responsible party who maintains the system.

(S), (L) & (XL) PARTS

- 1) To determine when to use (S), (L), or (XL) parts, in addition to the pump size, it is also necessary to have the close coupled Motor Frame (3801) or Power Frame (3804).
- 2) The Power Frame will be determined based on the pump size, speed, and motor frame. A cross reference table for the Power Frames by pump size can be found in the 3800 Dimension Pages, reference A-01-20-300ES.

MODEL 3801 CLOSE COUPLED PUMPS

MOTOR FRAME	PARTS SIZE
143-184	S
213-215	S
254-256	L
284-326	L
364-405	XL
443-449	XL

MODEL 3804 FRAME MOUNTED PUMPS

POWER FRAME	PARTS SIZE
#1	S
#2	L
#3	L
#21A	XL

NOTES:

- 1) PENTAIR AURORA RESERVES THE RIGHT TO SUBSTITUTE MATERIALS WITHOUT NOTICE.
- 2) WHEN ORDERING SPARE PARTS, ALWAYS INCLUDE THE PUMP TYPE, SIZE, SERIAL NUMBER, AND THE PIECE NUMBER FROM THE EXPLODED VIEW IN THIS MANUAL.
ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DISTRIBUTOR OR THE FACTORY AT NORTH AURORA, ILLINOIS.

MATERIAL CODE INDEX

CODE	MATERIAL DESCRIPTION
010	Gray Cast Iron - Class 30
028	Malleable Cast Iron
053	Ductile Iron 60-45-10
058	Wrought Carbon Steel C1018
062	Carbon Steel C1040
063	Carbon Steel C1045
080	Steel Fasteners SAE #2
082	Steel Fasteners SAE #5
087	Wrought Steel Misc. Appl
088	Wrought Spring Steel
100	303 Stainless Steel
101	304 Stainless Steel
104	316 Stainless Steel
107	416 Stainless Steel
108	440C Stainless Steel Hardened
109	416 Stainless Steel - Heat Treated
111	Alloy 20 Stainless Steel
190	Bronze Fastener Hardware
199	Lead Semi-Red Brass 81-3-7-9
208	Lead Red Brass 85-5-5-5
225	Cast Silicon Brass
227	Low Zinc Silicon Bronze 92-4-4
243	Nickel Aluminum Bronze 81-5-4-9-1
319	Cast or Wrought Aluminum
360	Cadmium Plated Steel
370	Chrome Plated Cast Iron
387	Galvanized Malleable Iron
457	Buna-N
478	Neoprene
494	Viton
500	Nylon Resin Zytel ST801
503	Polyethylene Plastic
505	Polyvinyl Chloride Tubing

CODE	MATERIAL DESCRIPTION
507	Teflon Coated Steel
511	Nylon
512	25% Glass Filled Teflon
522	Glass Filled Teflon
548	Ceramic Coated 316SS
554	Bronze Ring Construction
598	Cellulose & Cork CN-705
603	Nitrile Butadiene
614	Victolex 258/N852 Accopac
621	Sealant (Liquid Gasket) - Loctite/STA-LOK
642	All Iron Construction
643	All Bronze Construction
644	Bronze Fitted Construction
645	Aluminum Construction
646	Stainless Steel Construction
647	Ball or Roller Bearings
651	Lube Fittings
652	Oilers
653	Grease or Oil Seals
656	Oil Breathers
660	Gland (Bronze/316 S/S)
661	Gland (Steel/Steel)
662	Gland (Bronze/Steel)
749*	Mechanical Seal, Buna-N/Carbon/Nickel
753*	Mechanical Seal, Buna-N/Carbon/Ceramic
754†	Mechanical Seal, Buna-N/Carbon/Ceramic
755†	Mechanical Seal, Buna-N/Carbon/Nickel
758	Mechanical Seal, Neoprene/Carbon/Nickel
764	Mechanical Seal, Viton/Carbon/Ceramic
802	Non Asbestos Packing
816	Graphited Teflon Fiber
999	Vendors Standard Material

NOTES

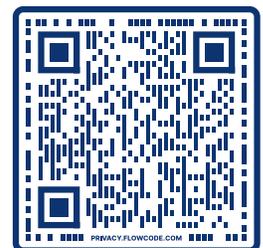
* CODES 749 & 753 REFER TO STAINLESS STEEL METAL PARTS IN THE SEAL.

† CODES 754 & 755 REFER TO BRASS METAL PARTS IN THE SEAL.

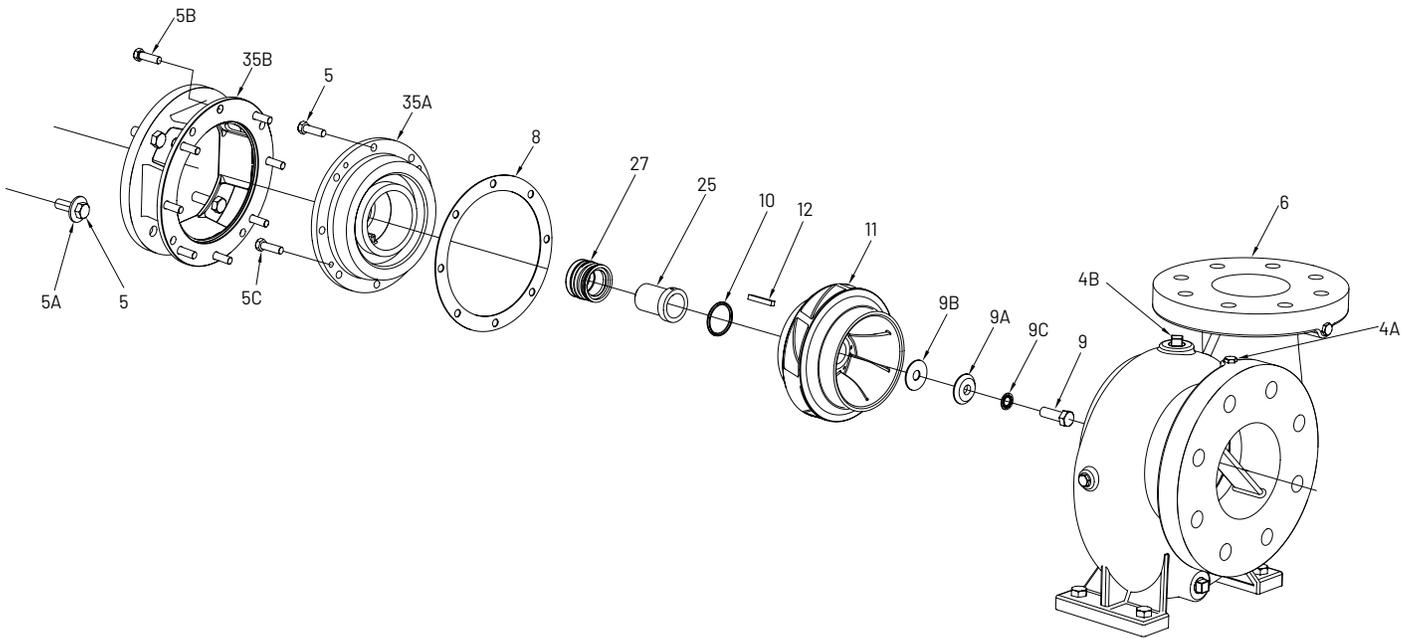
READY TO ORDER YOUR PARTS?

SCAN THE CODE:

- FIND YOUR NEAREST AUTHORIZED AURORA DISTRIBUTOR
- LEARN ABOUT OUR REPAIR PART KITS



3801 EXPLODED VIEW AND PIECE NUMBERS

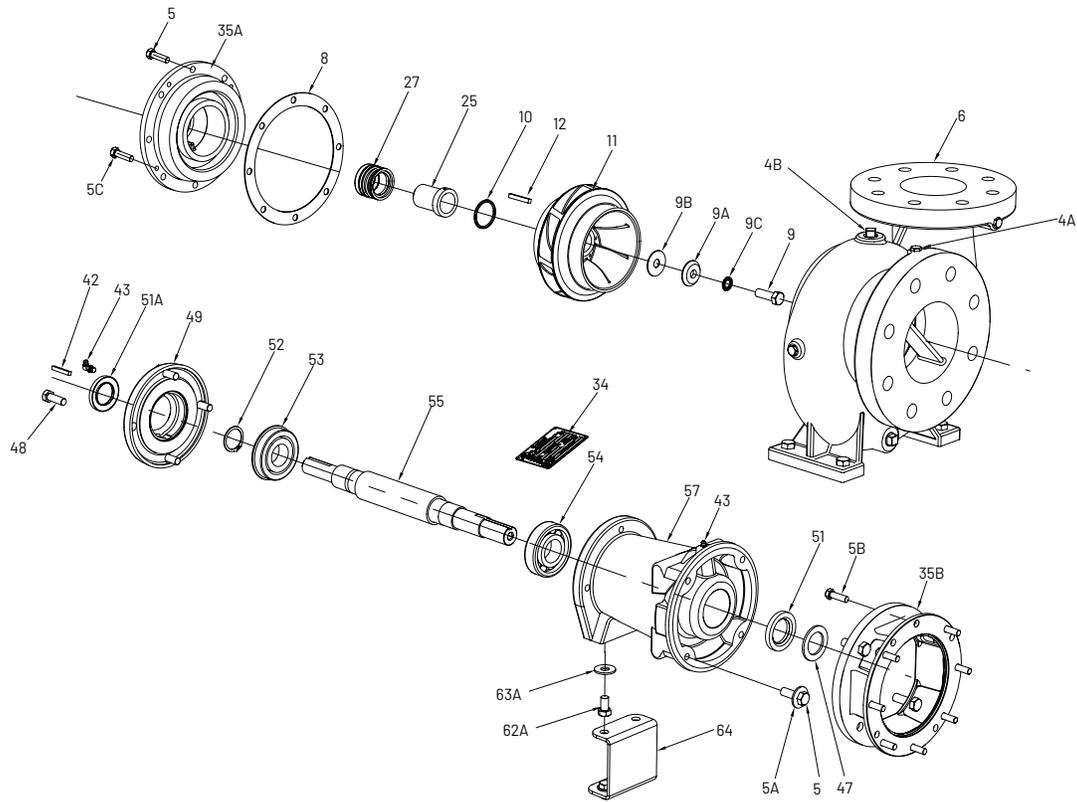


3801 PART DESCRIPTIONS

PC. NO.	DESCRIPTION
4A/B	Pipe Plug
5	Cap Screw
5A	Cap Screw Washer
5B	Cap Screw
5C	Cap Screw
6	Casing
8	Casing Gasket
9	Impeller Cap Screw
9A	Impeller Washer
9B	Impeller Gasket
9C	Impeller Seal
10	O-Ring
11	Impeller
12	Impeller Key
25	Sleeve
27	Seal
32	Cap Screw
33	Screw

PC. NO.	DESCRIPTION
34	Nameplate
35A	Seal Plate
35B	Motor Bracket
42	Key
43	Grease Fitting
47	Slinger
48	Cap Screw
49	Bearing Cap
51/A	Seal
52	Retaining Ring
53	Bearing
54	Bearing
55	Shaft
57	Frame
62A	Cap Screw
62B	Nut
63A	Washer
64	Foot Support

PENTAIR AURORA MODEL 3804 EXPLODED VIEW AND PIECE NUMBERS



3804 PART DESCRIPTIONS

PC. NO.	DESCRIPTION
4A/B	Pipe Plug
5	Cap Screw
5A	Cap Screw Washer
5B	Cap Screw
5C	Cap Screw
6	Casing
8	Casing Gasket
9	Impeller Cap Screw
9A	Impeller Washer
9B	Impeller Gasket
9C	Impeller Seal
10	O-Ring
11	Impeller
12	Impeller Key
25	Sleeve
27	Seal
32	Cap Screw
33	Screw

PC. NO.	DESCRIPTION
34	Nameplate
35A	Seal Plate
35B	Motor Bracket
42	Key
43	Grease Fitting
47	Slinger
48	Cap Screw
49	Bearing Cap
51/A	Seal
52	Retaining Ring
53	Bearing
54	Bearing
55	Shaft
57	Frame
62A	Cap Screw
62B	Nut
63A	Washer
64	Foot Support

1.25 x 1.5 x 7 THROUGH 4 x 5 x 7A PART NUMBERS

PC. NO.	DESCRIPTION	QTY	1.25 x 1.5 x 7	1.5 x 2 x 7	2.5 x 3 x 7	2 x 2.5 x 7A	3 x 4 x 7A	4 x 5 x 7A
6	Casing	1						
	w/o Wear Ring (Standard)		180-8300-055	180-8301-055	180-8312-055	180-8304-055	180-8318-055	180-8326-055
	w/ Wear Ring (Optional) ¹		180-8350-055	180-8351-055	180-8362-055	180-8354-055	180-8368-055	180-8376-055
7	Wear Ring (Optional) ¹	1	676-8100-107	676-8101-107	676-8104-107	676-8102-107	676-8106-107	676-8109-107
8	Casing Gasket	1	364-8021-603	364-8021-603	364-8021-603	364-8021-603	364-8021-603	364-8021-603
11	Impeller ²	1						
	Small Bore (S)		443-8100-104	443-8101-104	443-8113-104	443-3349-104	443-3341-104	443-8131-104
	Large Bore (L)		N/A	N/A	443-8114-104	443-3350-104	443-3342-104	443-8132-104
	Extra Large Bore (XL)		N/A	N/A	N/A	N/A	N/A	N/A
35A	Seal Plate (S)	1	812-8084-010	812-8084-010	812-8084-010	812-8084-010	812-8084-010	812-8084-010
	Seal Plate (L)		N/A	N/A	812-8085-010	812-8085-010	812-8085-010	812-8085-010
	Seal Plate (XL)		N/A	N/A	N/A	N/A	N/A	N/A
43-57	Power Frame (S)	1	355-0006-644	355-0006-644	355-0006-644	355-0006-644	355-0006-644	355-0006-644
	Power Frame (L1)		N/A	N/A	355-0008-644	N/A	355-0008-644	355-0008-644
	Power Frame (L2)		N/A	N/A	N/A	N/A	355-0009-644	N/A
	Power Frame (XL)		N/A	N/A	N/A	N/A	N/A	N/A

NOTES

¹ ORDER WEAR RING (PC. NO. 7) SEPARATELY WHILE ORDERING CASING OR BRACKET 'WITH WEAR RING'.

² IMPELLER PART NO. FIRST THREE DIGITS:

443 = IMPELLER IS TRIMMED, CLEANED, AND BALANCED

444 = IMPELLER IS FULL DIAMETER, UNCLEANED, AND UNBALANCED

5 x 6 x 7A THROUGH 3 x 4 x 9.5 PART NUMBERS

PC. NO.	DESCRIPTION	QTY	5 x 6 x 7A	1.25 x 1.5 x 9.5	1.5 x 2 x 9.5	2.5 x 3 x 9.5	2 x 2.5 x 9.5	3 x 4 x 9.5
6	Casing	1						
	w/o Wear Ring (Standard)		180-8334-055	180-8647-055	180-8645-055	180-8314-055	180-8306-055	180-8320-055
	w/ Wear Ring (Optional)		180-8384-055	180-8648-055	180-8646-055	180-8364-055	180-8356-055	180-8370-055
7	Wear Ring (Optional) ¹	1	676-8110-107	676-8102-107	676-8102-107	676-8104-107	676-8102-107	676-8107-107
8	Casing Gasket	1	364-8021-603	364-8000-603	364-8000-603	364-8000-603	364-8000-603	364-8000-603
11	Impeller ²	1						
	Small Bore (S)		443-8141-104	443-3351-104	443-3371-104	443-8115-104	443-8107-104	443-8122-104
	Large Bore (L)		443-8142-104	443-3352-104	443-3372-104	443-8116-104	443-8108-104	443-8123-104
	Extra Large Bore (XL)		443-8143-104	N/A	N/A	443-8117-104	N/A	443-8124-104
35A	Seal Plate (S)	1	812-8084-010	812-8086-010	812-8086-010	812-8086-010	812-8086-010	812-8086-010
	Seal Plate (L)		812-8085-010	812-8087-010	812-8087-010	812-8087-010	812-8087-010	812-8087-010
	Seal Plate (XL)		812-8096-010	N/A	N/A	812-8097-010	N/A	812-8097-010
43-57	Power Frame (S)	1	355-0006-644	355-0006-644	355-0006-644	355-0006-644	355-0006-644	355-0006-644
	Power Frame (L1)		355-0008-644	355-0008-644	355-0008-644	N/A	355-0008-644	N/A
	Power Frame (L2)		355-0009-644	355-0009-644	355-0009-644	355-0009-644	N/A	355-0009-644
	Power Frame (XL)		N/A	N/A	N/A	N/A	N/A	N/A

NOTES

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4 x 5 x 9.5 THROUGH 3 x 4 x 11 PART NUMBERS

PC. NO.	DESCRIPTION	QTY	4 x 5 x 9.5	5 x 6 x 9.5A	6 x 8 x 9.5A	1.5 x 2 x 11	2 x 3 x 11	3 x 4 x 11
6	Casing	1						
	w/o Wear Ring(Standard)		180-8328-055	180-8336-055	180-8342-055	180-8302-055	180-8308-055	180-8322-055
	w/ Wear Ring(Optional) ¹		180-8378-055	180-8386-055	180-8392-055	180-8352-055	180-8358-055	180-8372-055
7	Wear Ring(Optional) ¹	1	676-8109-107	676-8111-107	676-8113-107	676-8101-107	676-8103-107	676-8108-107
8	Casing Gasket	1	364-8000-603	364-8000-603	364-8017-603	364-8009-603	364-8009-603	364-8009-603
11	Impeller ²	1						
	Small Bore(S)		443-8133-104	443-3359-104	N/A	443-8102-104	443-8109-104	443-8125-104
	Large Bore(L)		443-8134-104	443-3360-104	443-8152-104	443-8103-104	443-8110-104	443-8126-104
	Extra Large Bore(XL)		443-8135-104	N/A	N/A	N/A	443-8111-104	443-8127-104
35A	Seal Plate(S)	1	812-8086-010	812-8086-010	N/A	812-8089-010	812-8090-010	812-8090-010
	Seal Plate(L)		812-8087-010	812-8087-010	812-8088-010	812-8091-010	812-8092-010	812-8092-010
	Seal Plate(XL)		812-8097-010	N/A	N/A	N/A	812-8102-010	812-8102-010
43-57	Power Frame(S)	1	355-0006-644	355-0006-644	N/A	355-0006-644	355-0006-644	355-0006-644
	Power Frame(L1)		355-0008-644	355-0008-644	355-0008-644	355-0008-644	N/A	N/A
	Power Frame(L2)		N/A	355-0009-644	N/A	N/A	355-0009-644	355-0009-644
	Power Frame(XL)		N/A	N/A	N/A	N/A	N/A	N/A

NOTES

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4 x 5 x 11A THROUGH 2 x 3 x 13.5 PART NUMBERS

PC. NO.	DESCRIPTION	QTY	4 x 5 x 11A	5 x 6 x 11	6 x 8 x 11A	1.5 x 2 x 12	2.5 x 3 x 13.5	2 x 3 x 13.5
6	Casing	1						
	w/o Wear Ring (Standard)		180-8330-055	180-8338-055	180-8344-055	180-8303-055	180-8316-055	180-8310-055
	w/ Wear Ring (Optional) ¹		180-8380-055	180-8388-055	180-8394-055	180-8353-055	180-8366-055	180-8360-055
7	Wear Ring (Optional) ¹	1	676-8116-107	676-8112-107	676-8114-107	676-8101-107	676-8105-107	676-8103-107
8	Casing Gasket	1	364-8009-603	364-8009-603	364-8009-603	364-8010-603	364-8011-603	364-8011-603
11	Impeller ²	1						
	Small Bore (S)		443-3338-104	N/A	N/A	443-8104-104	443-8118-104	N/A
	Large Bore (L)		443-3339-104	443-8148-104	443-3335-104	N/A	443-8119-104	443-8112-104
	Extra Large Bore (XL)		443-3340-104	N/A	N/A	N/A	N/A	N/A
35A	Seal Plate (S)	1	812-8090-010	N/A	N/A	812-8093-010	812-8094-010	N/A
	Seal Plate (L)		812-8092-010	812-8092-010	812-8092-010	N/A	812-8095-010	812-8095-010
	Seal Plate (XL)		812-8102-010	N/A	N/A	N/A	N/A	N/A
43-57	Power Frame (S)	1	355-0006-644	N/A	N/A	355-0006-644	N/A	N/A
	Power Frame (L1)		355-0008-644	355-0008-644	N/A	N/A	N/A	N/A
	Power Frame (L2)		355-0009-644	355-0009-644	355-0009-644	N/A	355-0009-644	355-0009-644
	Power Frame (XL)		355-0300-644	N/A	N/A	N/A	N/A	N/A

NOTES

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3 x 4 x 13.5 THROUGH 8 x 10 x 13.5 PART NUMBERS

PC. NO.	DESCRIPTION	QTY	3 x 4 x 13.5	4 x 5 x 13.5	5 x 6 x 13.5	6 x 8 x 13.5	8 x 10 x 13.5
6	Casing	1					
	w/o Wear Ring(Standard)		180-8324-055	180-8332-055	180-8340-055	180-8346-055	180-8348-055
	w/ Wear Ring(Optional) ¹		180-8374-055	180-8382-055	180-8390-055	180-8396-055	180-8398-055
7	Wear Ring(Optional) ¹	1	676-8108-107	676-8109-107	676-8112-107	676-8114-107	676-8115-107
8	Casing Gasket	1	364-8011-603	364-8011-603	364-8011-603	364-8011-603	364-8011-603
11	Impeller ²	1					
	Small Bore(S)		N/A	N/A	N/A	N/A	N/A
	Large Bore(L)		443-8129-104	443-8139-104	443-8150-104	443-8155-104	443-8157-104
	Extra Large Bore(XL)		N/A	443-8140-104	N/A	443-8156-104	443-8158-104
	Seal Plate(S)		N/A	N/A	N/A	N/A	N/A
	Seal Plate(L)		812-8095-010	812-8095-010	812-8095-010	812-8101-010	812-8101-010
	Seal Plate(XL)		N/A	812-8098-010	N/A	812-8099-010	812-8099-010
	Power Frame(S)		N/A	N/A	N/A	N/A	N/A
	Power Frame(L1)		355-0008-644	N/A	N/A	N/A	N/A
	Power Frame(L2)		355-0009-644	355-0009-644	355-0009-644	N/A	N/A
	Power Frame(XL)		N/A	355-0300-644	N/A	355-0300-644	355-0300-644

NOTES

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SHAFT & SLEEVE INFORMATION

PC. NO.	DESCRIPTION	QTY	PF #1(S)	PF #2 (L1)	PF #3(L2)	PF #21A (XL)
55	Pump Shaft	1	728-0121-063	728-0122-063	728-0123-063	728-7500-063
25	Shaft Sleeve	1	756-0077-208	756-0078-208	756-0078-208	756-0830-208

STANDARD LIMITED WARRANTY

Seller warrants equipment (and its component parts) of its own manufacture against defects in materials and workmanship under normal use and service for five (5) years from the date of installation or start-up, or for sixty (60) months after the date of shipment, whichever occurs first. Seller does not warrant accessories or components that are not manufactured by Seller; however, to the extent possible, Seller agrees to assign to Buyer its rights under the original manufacturer's warranty, without recourse to Seller. Buyer must give Seller notice in writing of any alleged defect covered by this warranty (together with all identifying details, including the serial number, the type of equipment, and the date of purchase) within thirty (30) days of the discovery of such defect during the warranty period. No claim made more than 30 days after the expiration of the warranty period shall be valid. Guarantees of performance and warranties are based on the use of original equipment manufactured (OEM) replacement parts. Seller assumes no responsibility or liability if alterations, non-authorized design modifications and/or non-OEM replacement parts are incorporated. If requested by Seller, any equipment (or its component parts) must be promptly returned to Seller prior to any attempted repair, or sent to an authorized service station designated by Seller, and Buyer shall prepay all shipping expenses. Seller shall not be liable for any loss or damage to goods in transit, nor will any warranty claim be valid unless the returned goods are received intact and undamaged as a result of shipment. Repaired or replaced material returned to customer will be shipped F.O.B., Seller's factory. Seller will not give Buyer credit for parts or equipment returned to Seller, and will not accept delivery of any such parts or equipment, unless Buyer has obtained Seller's approval in writing. The warranty extends to repaired or replaced parts of Seller's manufacture for ninety (90) days or for the remainder of the original warranty period applicable to the equipment or parts being repaired or replaced, whichever is greater. This warranty applies to the repaired or replaced part and is not extended to the product or any other component of the product being repaired. Repair parts of its own manufacture sold after the original warranty period are warranted for a period of one (1) year from shipment against defects in materials and workmanship under normal use and service. This warranty applies to the replacement part only and is not extended to the product or any other component of the product being repaired. Seller may substitute new equipment or improve part(s) of any equipment judged defective without further liability. All repairs or services performed by Seller, which are not covered by this warranty, will be charged in accordance with Seller's standard prices then in effect.

THIS WARRANTY IS THE SOLE WARRANTY OF SELLER AND SELLER HEREBY EXPRESSLY DISCLAIMS AND BUYER WAIVES ALL OTHER WARRANTIES EXPRESSED, IMPLIED IN LAW OR IMPLIED IN FACT, INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. Seller's sole obligation under this warranty shall be, at its option, to repair or replace any equipment (or its component parts) which has a defect covered by this warranty, or to refund the purchase price of such equipment or part. Under the terms of this warranty, Seller shall not be liable for (a) consequential, collateral, special or liquidated losses or damages; (b) equipment conditions caused by normal wear and tear, abnormal conditions of use, accident, neglect, or misuse of said equipment; (c) the expense of, and loss or damage caused by, repairs or alterations made by anyone other than the Seller; (d) damage caused by abrasive materials, chemicals, scale deposits, corrosion, lightning, improper voltage, mishandling, or other similar conditions; (e) any loss, damage, or expense relating to or resulting from installation, removal or reinstallation of equipment; (f) any labor costs or charges incurred in repairing or replacing defective equipment or parts, including the cost of reinstalling parts that are repaired or replaced by Seller; (g) any expense of shipment of equipment or repaired or replacement parts; or (h) any other loss, damage or expense of any nature.

The above warranty shall not apply to any equipment which may be separately covered by any alternate or special warranties.

PERFORMANCE: In the absence of Certified Pump Performance Tests, equipment performance is not warranted or guaranteed. Performance curves and other information submitted to Buyer are approximate and no warranty or guarantee shall be deemed to arise as a result of such submittal. All testing shall be done in accordance with Seller's standard policy under Hydraulic Institute procedures.

LIABILITY LIMITATIONS: Under no circumstances shall the Seller have any liability under the Order or otherwise for liquidated damages or for collateral, consequential or special damages or for loss of profits, or for actual losses or for loss of production or progress of construction, regardless of the cause of such damages or losses. In any event, Seller's aggregate total liability under the Order or otherwise shall not exceed the contract price.

ACTS OF GOD: Seller shall in no event be liable for delays in delivery of the equipment or other failures to perform caused by fires, acts of God, strikes, labor difficulties, acts of governmental or military authorities, delays in transportation or procuring materials, or causes of any kind beyond Seller's control.

COMPLIANCE WITH LAW: Seller agrees to comply with all United States laws and regulations applicable to the manufacturing of the subject equipment. Such compliance shall include: The Fair Labor Standards Acts of 1938, as amended; Equal Employment Opportunity clauses of Executive Order 11246, as amended; Occupational Safety and Health Act of 1970 and the standards promulgated thereunder, if applicable. Since compliance with the various Federal, State, and Local laws and regulations concerning occupational health and safety, pollution or local codes are affected by the use, installation and operation of the equipment and other matters over which Seller has no control, Seller assumes no responsibility for compliance with those laws and regulations, whether by way of indemnity, warranty, or otherwise. It is incumbent upon the Buyer to specify equipment which complies with local codes and ordinances.



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